

Date: Tuesday, 13/05/2008 9:27:44 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SPACER
Job Number :	39218		
Estimate Number :	12769		
P.O. Number :		Part Number :	41232 200 005 003
This Issue :	13/05/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	41232-200-005 REV IR
First Issue :	1/1	Project Number :	N/A
Previous Run :	31022	Drawing Revision :	IR
Written By :		Material :	
Checked & Approved By :	JUL 08.5.13	Due Date :	05/06/2008
Comment :	Est Rev:A New Issue 07-03-01 JLM	Qty:	20 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

MDELRLNR0500

Delrin Round Bar .50"



Comment: Qty.: 0.0656 f(s)/Unit Total : 1.3125 f(s)

Delrin Round Bar .50"

Batch: M105353

J.F. 08/05/17 (25)

2.0

HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA680 & DWG 41232-200-005,

FOLIO REV: No Folio

DWG REV: IR

2-DEBURR AS REQUIRED

J.F. 08/05/17 (25)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/05/17 (25)

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

J.F. 08/05/18 (25)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 364

J.F. 08/05/20 (25)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 13/05/2008 9:27:44 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 39218

Part Number: 41232 200 005 003

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/20 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-20

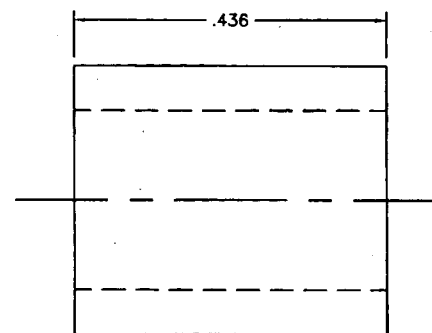
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



.313 DIA.

.19 DIA. HOLE THRU.

Technical drawing of a rectangular plate. The top horizontal dimension is labeled $.750$. A horizontal section line, consisting of a solid line above a dashed line, passes through the center of the plate. The plate is defined by solid vertical and horizontal lines, with dashed lines indicating internal features or sectioning.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39218

[illegible]

